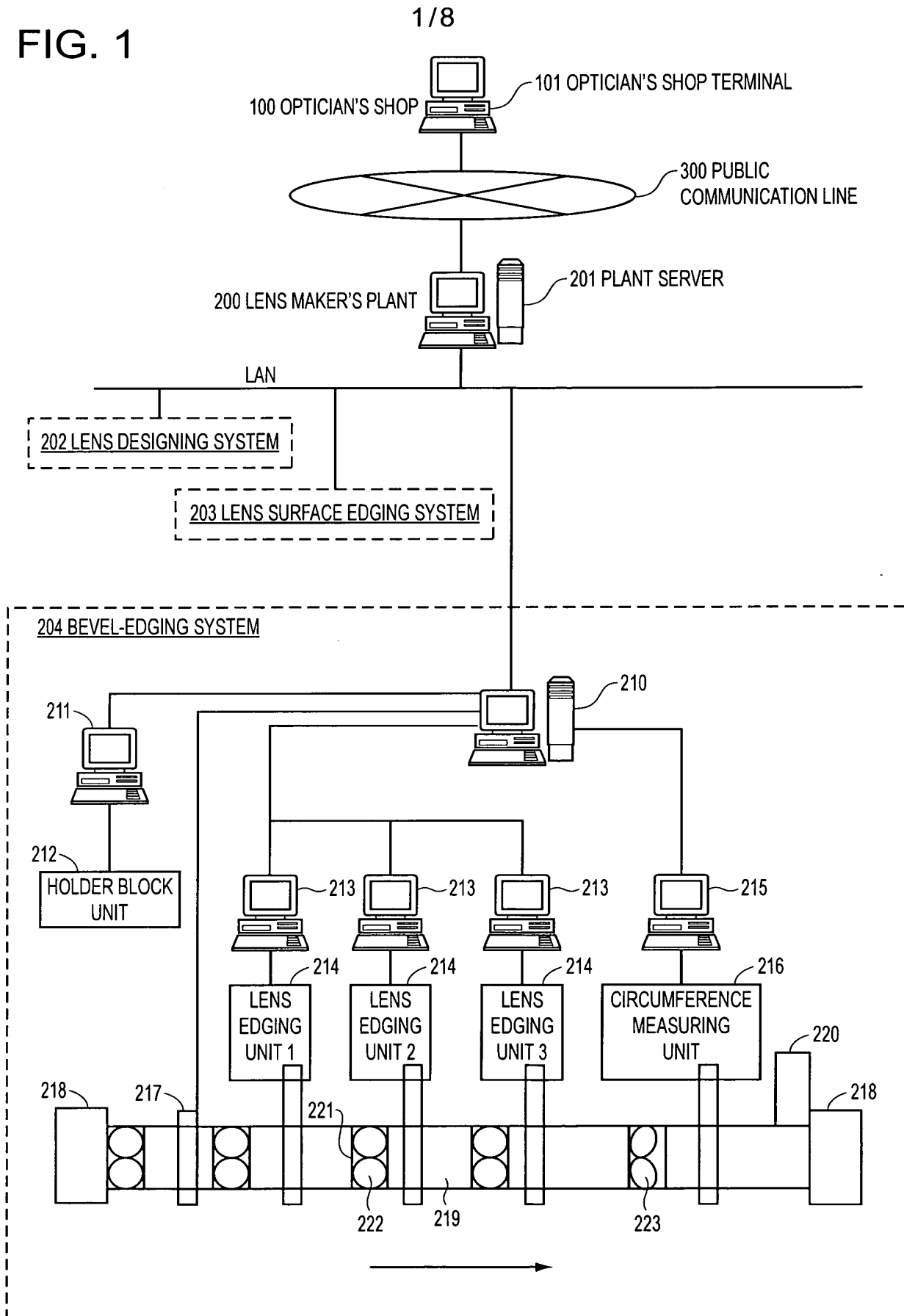
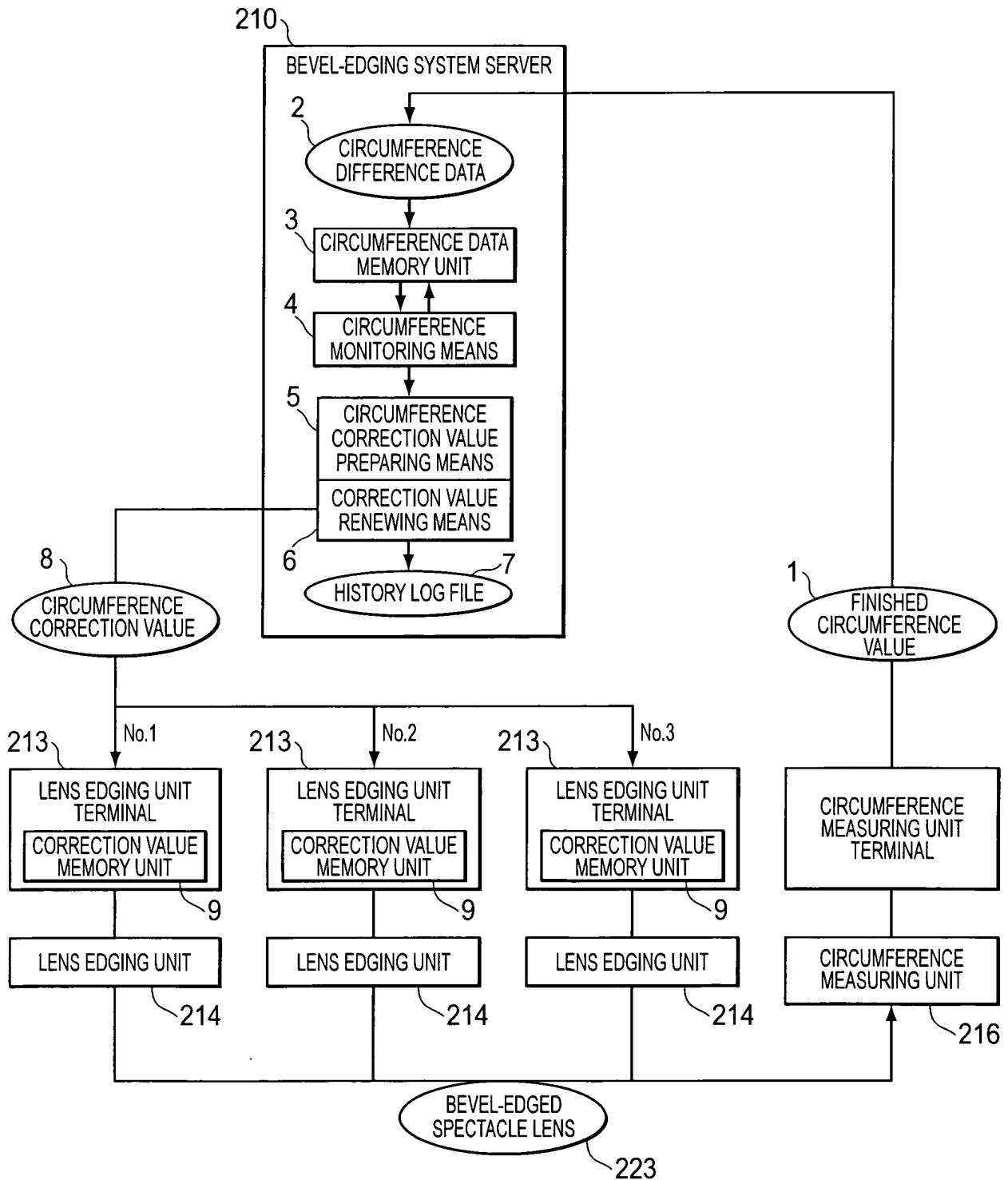


FIG. 1



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FIG. 2



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FIG. 3

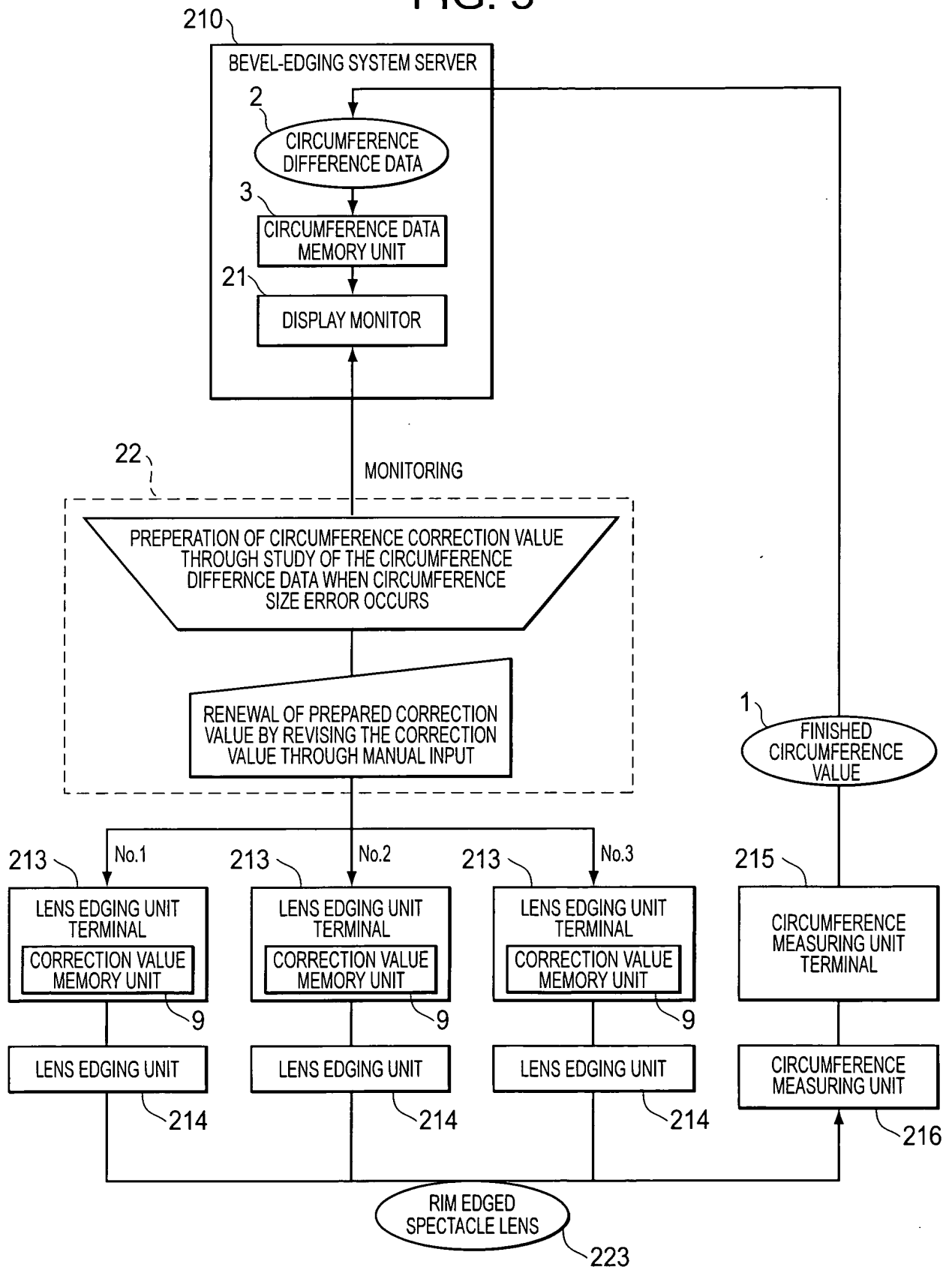
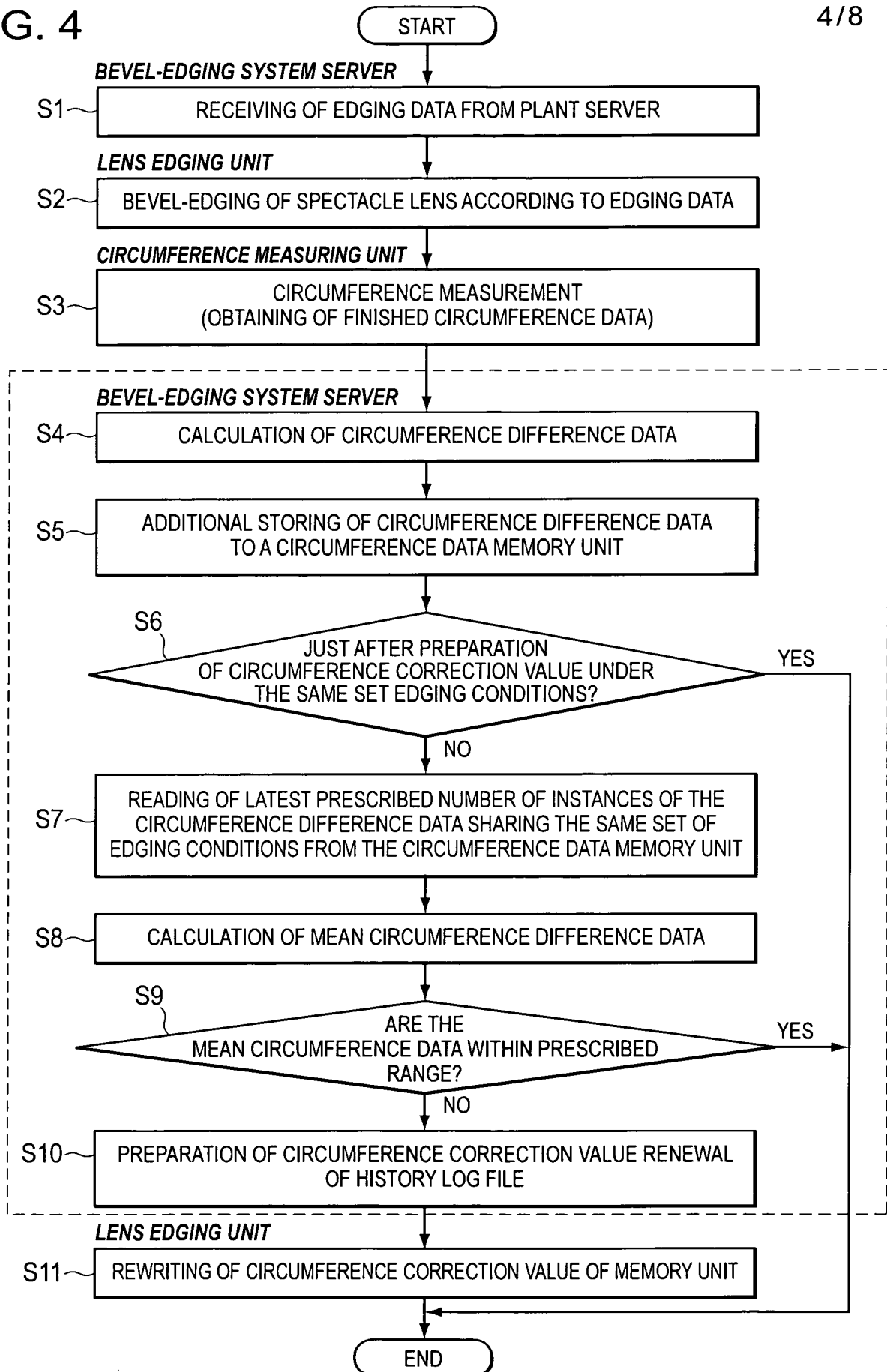


FIG. 4



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CIRCUMFERENCE
CORRECTION VALUE

EDGING ADJUSTMENT

EDGING SIZE x 1000

31	100007	<input type="radio"/> ROUGH
32	0	<input type="radio"/> BEVEL (metal)
33	20	<input type="radio"/> BEVEL (plastic)
34	45	<input type="radio"/> FLAT
35	848	<input type="radio"/> FLAT POLISH
36	848	<input type="radio"/> BEVEL POLISH

FIG. 5

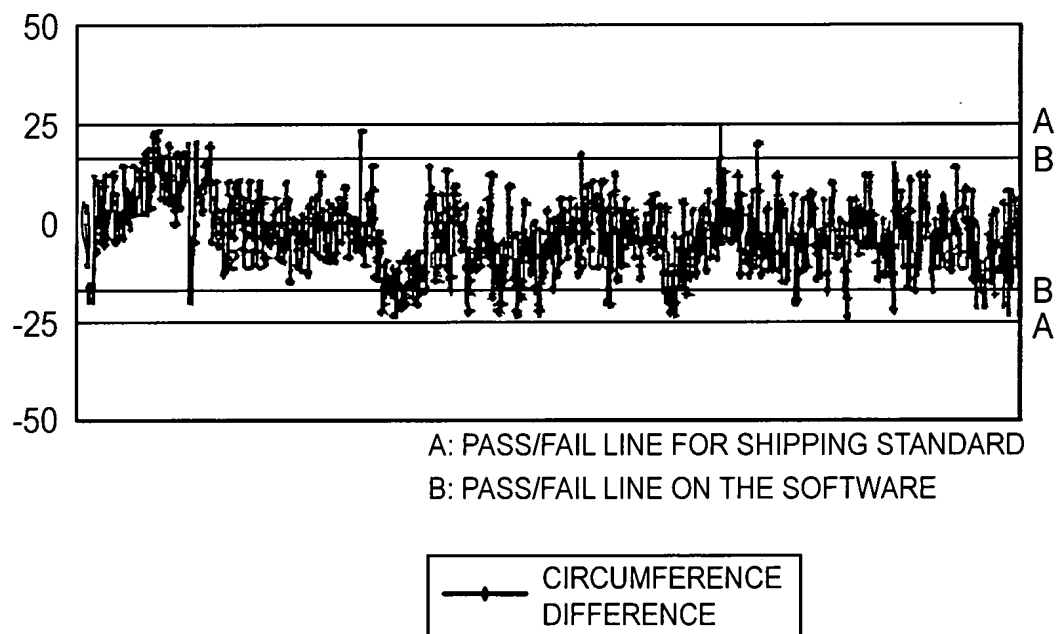
"891242,E1,02,286,281,02/05/20,16:06:45"
"888866,E1,02,281,276,02/05/20,16:16:23"

TRAY NUMBER EDGING UNIT MACHINE NUMBER EDGING CONDITION PRE-RENEWAL CIRCUMFERENCE CORRECTION VALUE POST-RENEWAL CIRCUMFERENCE CORRECTION VALUE RENEWAL DATE

FIG. 6

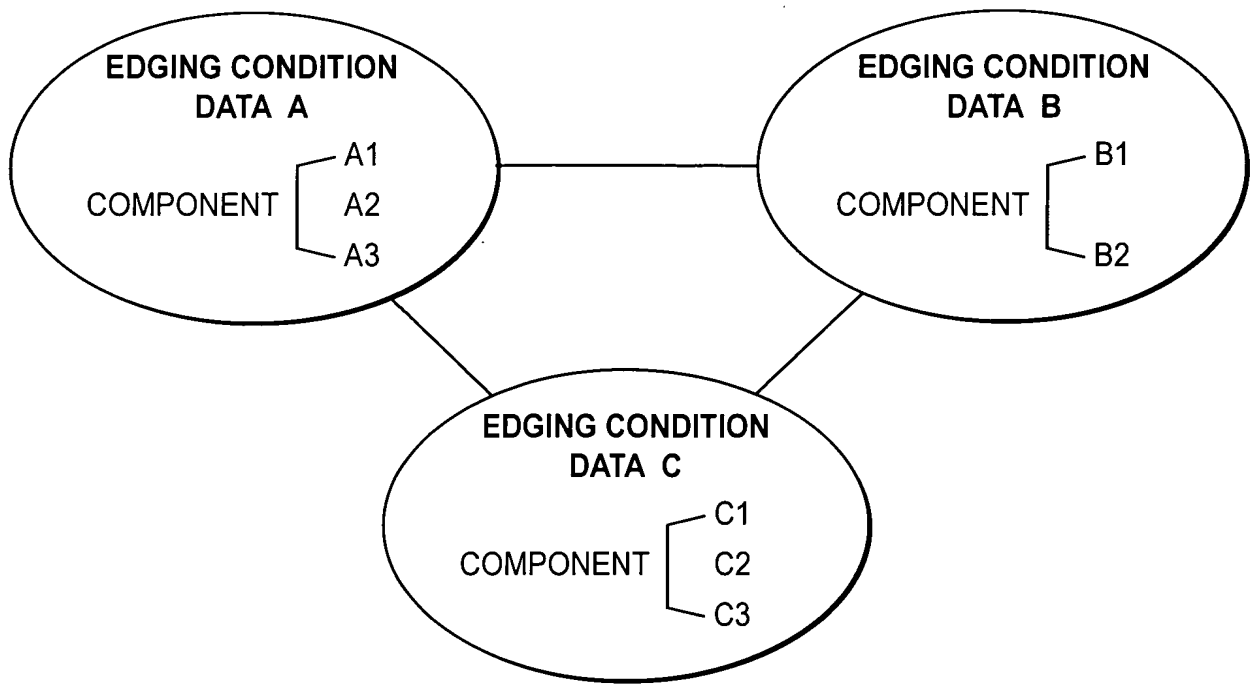
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FIG. 7



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FIG. 8



EDGING CONDITION NO.1: A1 AND B1 AND C1

EDGING CONDITION NO.2: A1 AND B1 AND C2

EDGING CONDITION NO.3: A1 AND B1 AND C3

•
•

EDGING CONDITION NO.X: A2 AND B2 AND C1

•
•
•

EDGING CONDITION NO.18: A3 AND B3 AND C3

